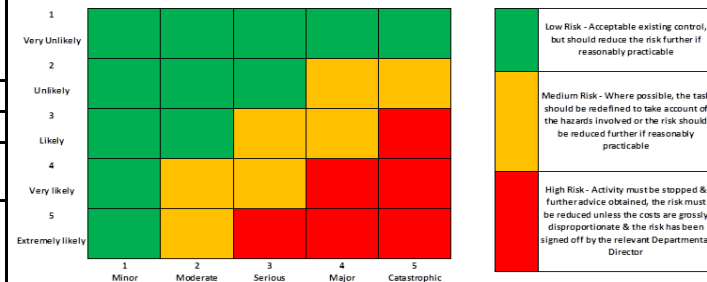


Assessment Title (Task, process, equipment or facility)		RRE Tilting Cab Process	
Location	Toyota Workshops and Customer Premises	Date	01/04/2026
		Review date	31/03/2027
Prepared By (Team)		Richard lewis, Elaine Greaves QHSE Advisor, James Metcalfe ESM	
Legal / Best Practice Requirements / links to other assessments (eg COSHH)		HASAWA 1974, MHSWR 1999, PUWER 1998	



Hazard	Risk	Effect (Who / what affected)	Initial Risk			Current Controls (inc practices/ procedures)	Actual Risk			Additional Controls (inc practices/ procedures)	Action by and when
			Likelihood	Severity	Risk Level		Likelihood	Severity	Risk Level		
Work Area	Falling objects, injury to personnel, damage to equipment, struck by vehicle	Technician, site staff, 3rd party contractor, member of the public	2	4	M	1. Technicians are trained via the TMHUK Technician Induction Technical Training Course. 2. All Technicians are trained to the requirements of SWP-01 Work Area 3. Technician to adhere to control measures in generic Risk Assessment WPRA 01-Safe Working Area 4. Technician to visually inspect & assess work area before commencing work. 5. Technician must ensure the work area is sufficient for the cab in the tilted position and that this area cannot be encroached during the process.	1	4	L	All appropriate controls are in place that are reasonably practicable, no further action is necessary	
Untrained Technicians	All injuries associated with routine maintenance work on a customer controlled site. Physical injury due to moving cab	Technician, site staff, 3rd party contractor, member of the public	3	4	M	1. Technicians are trained via the TMHUK Technician Induction Technical Training Course. 2. All technicians will have received instruction and attended the RRE technical training course which includes instruction on the tilting cab process. 3. All technicians will follow the training received and follow the guidance given in SWP 35 RRE Cold store tilting cab process.	1	4	L	All appropriate controls are in place that are reasonably practicable, no further action is necessary	
Tilting cylinder fixing failure	Physical injury due to cab moving uncontrolled	Technician, physical injury, struck by cab and/or door. Excessive torso twisting	2	4	M	1. Technicians are trained via the TMHUK Technician Induction Technical Training Course. 2. Technicians must adhere to SWP 35. 3. The service schedule for the machine must be followed paying particular attention to the lubrication of the cab tilt cylinder piston upper axle.	1	4	L	All appropriate controls are in place that are reasonably practicable, no further action is necessary	

Hazard	Risk	Effect (Who / what affected)	Initial Risk			Current Controls (inc practices/ procedures)	Actual Risk			Additional Controls (inc practices/ procedures)	Action by and when
			Likelihood	Severity	Risk Level		Likelihood	Severity	Risk Level		
Loose/unrestrained equipment within the cab	Falling objects, injury to personnel, damage to equipment	Technician, physical injury due to being struck by moving items.	3	1	L	1. Technicians are trained via the TMHUK Technician Induction Technical Training Course. 2. Any loose items within the cab must be secured or removed before the tilting process starts.	1	1	L	All appropriate controls are in place that are reasonably practicable, no further action is necessary	
Trapping between the door and the cab.	Physical injury due to the weight of the cab door.	Technician physical injury.	3	3	M	1. Technicians are trained via the TMHUK Technician Induction Technical Training Course. 2. Technicians must adhere to SWP 35 and use the special tool for holding the door in the open position.	1	3	L	All appropriate controls are in place that are reasonably practicable, no further action is necessary	
Young persons, by virtue of physical limitations, inexperience & the inability to recognise, or youthful disregard, for danger	Slips, trips, falls, injury to personnel, damage to property	TMHUK employees / customer / 3rd party contractors / site visitors	2	4	M	1. Children & young persons are not authorised to work unsupervised at any time. 2. Reference must be made to HR policy PS-029 in regard to any young persons.	1	4	L	All appropriate controls are in place that are reasonably practicable, no further action is necessary	
Non use of PPE	All injuries associated with engineering work on a customer controlled site	TMHUK employees	2	4	M	1. Specific training on the use of PPE is supplied via the TMHUK training programmes. 2. The training will be supported by a Safe Working Practice (SWP 32-PPE). 3. It is mandatory for all technicians to wear industrial shoes/boots, company overalls & Hi-Viz jacket. Additional PPE will be used at the discretion of the technician. 4. All technicians will adhere to the customers site procedure and instructions regarding PPE requirements.	1	4	L	All appropriate controls are in place that are reasonably practicable, no further action is necessary	

